

Safety Data Sheet

according to Regulation (EC) No. 453/2010 and according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 02/07/2015 Revision date: : Version: 1.0

DLM-79

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixtures

Product name. : 1% 1,2-DICHLOROBENZENE IN ACETONE-D6

EC index no : 606-001-00-8 EC no : 200-662-2 Product code : DLM-79

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec : For professional use only.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Cambridge Isotope Laboratories, Inc.

50 Frontage Road Andover, MA 01810

USA

USA: 1-800-322-1174 Int: 1-978-749-8000 cilsales@isotope.com www.isotope.com

Emergency telephone number

Emergency numbers:

Chemtrec: 1-800-424-9300 (24 hours) International: 1-703-741-5970 (24 hours)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flam. Liq. 2 H225 Eye Irrit. 2 H319 STOT SE 3 H336

Full text of H-phrases: see section 16

Classification according to Directive 67/548/EEC or 1999/45/EC

F; R11 Xi; R36 R66

Full text of R-phrases: see section 16

Classification (GHS-US)

Flam. Liq. 2 H225 Eye Irrit. 2A H319 STOT SE 3 H336

Adverse physicochemical, human health and environmental effects

Liver, Kidney.

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2.2. Label elements

Labeling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





Signal word (CLP) : Danger

Hazard statements (CLP)

: H225 - Highly flammable liquid and vapor
H319 - Causes serious eye irritation
H336 - May cause drowsiness or dizziness

Precautionary statements (CLP) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking

P233 - Keep container tightly closed

P240 - Ground/bond container and receiving equipment

P241 - Use explosion-proof ventilating, lighting, electrical equipment P261 - Avoid breathing dust, fume, gas, mist, spray, vapors

P264 - Wash Both hands thoroughly after handling P271 - Use only outdoors or in a well-ventilated area

P280 - Wear eye protection, face protection, protective clothing, protective gloves

EUH phrases : EUH066 - Repeated exposure may cause skin dryness or cracking

GHS-US labeling

Hazard pictograms (GHS-US)





GHS02

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H225 - Highly flammable liquid and vapor

H319 - Causes serious eye irritation

H336 - May cause drowsiness or dizziness

Precautionary statements (GHS-US) : P210 - Keep away from heat, hot surfaces, open flames, sparks. - No smoking

P233 - Keep container tightly closed

P240 - Ground/bond container and receiving equipment

P241 - Use explosion-proof electrical, lighting, ventilating equipment

P242 - Use only non-sparking tools

P243 - Take precautionary measures against static discharge P261 - Avoid breathing dust, fume, gas, mist, spray, vapors P264 - Wash Both hands thoroughly after handling P271 - Use only outdoors or in a well-ventilated area

P280 - Wear eye protection, face protection, protective clothing, protective gloves P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated

clothing. Rinse skin with water/shower

P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P312 - Call a POISON CENTER/doctor/physician if you feel unwell P337+P313 - If eye irritation persists: Get medical advice/attention

P370+P378 - In case of fire: Use Alcohol resistant foam., Carbon dioxide., Dry chemical., Water

spray for extinction

P403+P233 - Store in a well-ventilated place. Keep container tightly closed

P403+P235 - Store in a well-ventilated place. Keep cool

P405 - Store locked up

P501 - Dispose of contents/container to Comply with applicable regulations.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures			
Name	Product identifier	%	Classification according to Directive 67/548/EEC
ACETONE-D6 (D, 99.9%)	(CAS No) 666-52-4 (EC no) 200-662-2 (EC index no) 606-001-00-8	98.5131	F; R11 Xi; R36 R66 R67
1,2-DICHLOROBENZENE-D4 (D, 99%)	(CAS No) 2199-69-1 (EC no) 202-425-9 (EC index no) 602-034-00-7	1.4869	Xn; R22 Xi; R36/37/38 N; R50
Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
ACETONE-D6 (D, 99.9%)	(CAS No) 666-52-4 (EC no) 200-662-2 (EC index no) 606-001-00-8	98.5131	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
1,2-DICHLOROBENZENE-D4 (D, 99%)	(CAS No) 2199-69-1 (EC no) 202-425-9 (EC index no) 602-034-00-7	1.4869	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Acute 1, H400
Name	Product identifier	%	Classification (GHS-US)
ACETONE-D6 (D, 99.9%)	(CAS No) 666-52-4	98.5131	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
1,2-DICHLOROBENZENE-D4 (D, 99%)	(CAS No) 2199-69-1	1.4869	Flam. Liq. 4, H227 Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335 Aquatic Acute 1, H400

Full text of R-, H- and EUH-phrases: see section 16

SECTION 4: First aid measures

First-aid measures general : Move out of dangerous area. Consult a physician and show this safety data sheet.

First-aid measures after inhalation : Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give

oxygen. Get immediate medical attention.

First-aid measures after skin contact : Wash with soap and water. Get medical attention if irritation develops or persists.

First-aid measures after eye contact : Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

First-aid measures after ingestion : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth

with water. Consult a physician.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : Harmful if swallowed, inhaled or absorbed through skin.

Symptoms/injuries after inhalation : Harmful if inhaled. Causes respiratory tract irritation. Vapors may cause drowsiness and

dizziness.

Symptoms/injuries after skin contact : Harmful if absorbed through skin. Prolonged or repeated contact can result in drying of the skin

which may result in skin irritation.

Symptoms/injuries after eye contact : Causes eye irritation.
Symptoms/injuries after ingestion : Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical, or carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Reactivity : Vapors may form explosive mixture with air.

5.3. Advice for firefighters

Firefighting instructions : Use water spray to cool unopened containers.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

Protective equipment

: Use personal protective equipment as required. Avoid breathing vapors. In case of leaking gas fire, eliminate all ignition sources if safe to do so. Evacuate the danger area.

6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For containment : Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

: Avoid contact with skin and eyes. Keep away from sources of ignition.

Hygiene measures : Wash hands before eating and wash before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep container tightly closed in a cool, dry and well-ventilated place.

Storage conditions : Store at room temperature away from light and moisture.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

1% 1,2-DICHLOROBENZENE	1% 1,2-DICHLOROBENZENE IN ACETONE-D6	
Italy - Portugal - USA ACGIH	ACGIH TWA (ppm)	500.0000000000 ppm Eye & Upper Respiratory irritation,Central Nervous System impairment.
Italy - Portugal - USA ACGIH	ACGIH STEL (ppm)	750.0000000000 ppm Eye & Upper Respiratory irritation,Central Nervous System impairment.
USA OSHA	OSHA PEL (TWA) (ppm)	750.0000000000 ppm The acetone STEL does not apply to the cellulose acetate fiber industry.
USA OSHA	OSHA PEL (STEL) (ppm)	1000.0000000000 ppm The acetone STEL does not apply to the cellulose acetate fiber industry.

1,2-DICHLOROBENZENE-D4	(D, 99%) (2199-69-1)	
Italy - Portugal - USA ACGIH	ACGIH TWA (ppm)	25.0000000000 ppm Eye & Upper Respiratory Tract irritation. Liver damage.
Italy - Portugal - USA ACGIH	ACGIH STEL (ppm)	50.0000000000 ppm Eye & Upper Respiratory Tract irritation. Liver damage.

ACETONE-D6 (D, 99.9%) (666-52-4)		
Italy - Portugal - USA ACGIH	ACGIH TWA (ppm)	500.0000000000 ppm Eye & Upper Respiratory irritation,Central Nervous System impairment.
Italy - Portugal - USA ACGIH	ACGIH STEL (ppm)	750.0000000000 ppm Eye & Upper Respiratory irritation, Central Nervous System impairment.
USA OSHA	OSHA PEL (TWA) (ppm)	750.0000000000 ppm The acetone STEL does not apply to the cellulose acetate fiber industry.
USA OSHA	OSHA PEL (STEL) (ppm)	1000.0000000000 ppm The acetone STEL does not apply to the cellulose acetate fiber industry.

8.2. Exposure controls

Personal protective equipment : Gloves. Protective clothing. Protective goggles. Self-contained breathing apparatus.



Hand protection : Wear suitable protective clothing and gloves.

Eye protection : Wear safety glasses with side shields (or goggles) and a face shield.

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Skin and body protection : Wear suitable protective clothing, gloves and eye/face protection.

Respiratory protection : Wear appropriate NIOSH/MSHA approved respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

The properties listed below are for the solvent, the main component of this mixture. Physical state : Liquid Appearance : Liquid, clear. Color : Colourless. Odor No data available Odor threshold : No data available : No data available pН Relative evaporation rate (butyl acetate=1) : No data available Melting point : -94 °C (-137 °F)

Freezing point : No data available
Boiling point : 56 °C (133 °F) at 1,013 hPa (760 mmHg)

Flash point : -17.0 °C (1.4 °F) - closed cup

Self ignition temperature : 465 °C (869 °F)

Decomposition temperature : No data available

Flammability (solid, gas) : No data available

Vapor pressure : 533.3 hPa at 39.5 °C (103.1 °F)

Relative vapor density at 20 °C : No data available Relative density : No data available

Solubility : Water: Completely miscible

Log Pow : -0.24

Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosive limits : 2 - 13 % (V)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Vapors may form explosive mixture with air.

10.2. Chemical stability

Stable if stored under recommended conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Bases, Oxidizing agents, Reducing agents. Reacts violently with phosphorous oxychloride.

10.6. Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

1% 1,2-DICHLOROBENZENE IN ACETONE-D6	
LD50 oral rat	5800 mg/kg
LC50 inhalation rat (mg/l)	50100 mg/m ³ 8 h
ATE (oral)	5800.000 mg/kg body weight
ATE (vapors)	50.100 mg/l/4h
ATE (dust, mist)	50.100 mg/l/4h

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1% 1,2-DICHLOROBENZENE IN ACETONE-I	06
LD50 Dermal Guinea Pig	7,426 mg/kg
1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-	-69-1)
LD50 oral rat	500.0 mg/kg
LD50 dermal rabbit	> 10000 mg/kg
ATE (oral)	500.000 mg/kg body weight
ACETONE-D6 (D, 99.9%) (666-52-4)	
LD50 oral rat	5800 mg/kg
LC50 inhalation rat (mg/l)	50100 mg/m³ 8 h
ATE (oral)	5800.000 mg/kg body weight
ATE (vapors)	50.100 mg/l/4h
ATE (dust, mist)	50.100 mg/l/4h
LD50 Dermal Guinea Pig	7,426 mg/kg
Skin corrosion/irritation	: Not classified
	skin - rabbit - Mild skin irritation - 24 h
Serious eye damage/irritation	: Causes serious eye irritation.
	Eyes - rabbit - Eye irritation - 24 h
Respiratory or skin sensitization	: Chronic exposure may cause dermatitus.
	No data available
Germ cell mutagenicity	: Not available.
Carcinogenicity	: This product is or contains a component that is not classifiable as to its carcinogenicity on its IARC, ACGIH, NTP, or EPA classification.
Reproductive toxicity	: Not available.
Specific target organ toxicity (single exposure)	: May cause drowsiness or dizziness.
	May cause damage to organs.
Specific target organ toxicity (repeated	: Not classified
exposure)	No data available
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Harmful if inhaled. Causes respiratory tract irritation. Vapors may cause drowsiness and dizziness.
Symptoms/injuries after skin contact	: Harmful if absorbed through skin. Prolonged or repeated contact can result in drying of the skin which may result in skin irritation.
Symptoms/injuries after eye contact	: Causes eye irritation.
Symptoms/injuries after ingestion	: Harmful if swallowed.

SECTION 12: Ecological information

Toxicity 12.1.

EC50 Daphnia 1

1% 1,2-DICHLOROBENZENE IN ACETONE-D6		
LC50 fish 1	5540.00 mg/l Oncorhynchus mykiss (rainbow trout) - 96 h	
EC50 Daphnia 1	13500.00 mg/l Daphnia magna (Water flea) - 48 h	
1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-69-1)		
LC50 fish 1	1.58 mg/l Oncorhynchus mykiss (rainbow trout) - 96 h	
EC50 Daphnia 1	0.74 mg/l Daphnia magna (Water flea) - 48 h	
ErC50 (algae)	50 mg/l Desmodesmus subspicatus (green algae) - 72 h	
ACETONE-D6 (D, 99.9%) (666-52-4)		
LC50 fish 1	5540.00 mg/l Oncorhynchus mykiss (rainbow trout) - 96 h	

Persistence and degradability

1% 1,2-DICHLOROBENZENE IN ACETONE-D6	
Persistence and degradability	Not available.
1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-69-1)	

13500.00 mg/l Daphnia magna (Water flea) - 48 h

1,2-DICHEOROBEIAZEIAE-D4 (D, 9970) (2199-03	,- 1
B 11 1132	

Not available. Persistence and degradability

ACETONE-D6 (D, 99.9%) (666-52-4)	
Persistence and degradability	Not available.

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1% 1,2-DICHLOROBENZENE IN ACETONE-D6	2-DICHLOROBENZENE IN ACETONE-D6	
Log Pow	-0.24	
Bioaccumulative potential	Not available.	

ACETONE-D6 (D. 99.9%) (666-52-4)

710=1:011= 20 (2, 0010 70) (000 02 1)	(-)	
Log Pow	-0.24	
Bioaccumulative potential	Not available.	

12.4. Mobility in soil

1% 1,2-DICHLOROBENZENE IN ACETONE-D6

Ecology - soil Not available.

1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-69-1)

Ecology - soil Not available.

ACETONE-D6 (D, 99.9%) (666-52-4)

Ecology - soil Not available.

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other adverse effects : Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste) : Waste materials should be disposed of under conditions which meet Federal, State, and Local environmental control regulations.

SECTION 14: Transport information

In accordance with ADR / RID / ADNR / IMDG / ICAO / IATA

14.1. UN number

UN-No.(DOT) : 1090 DOT NA no. UN1090

14.2. UN proper shipping name

DOT Proper Shipping Name : Acetone

Department of Transportation (DOT) Hazard

Classes Hazard labels (DOT)



Packing group (DOT) : II - Medium Danger

DOT Special Provisions (49 CFR 172.102) : IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite

(31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Packaging Non Bulk (49 CFR 173.xxx) : 202

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT RQ : 5000 lbs.

14.3. Additional information

Marine pollutant

Other information : No supplementary information available.

: No

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Overland transport

Packing group (ADR) : II

Class (ADR) : 3 - Flammable liquid

Hazard identification number (Kemler No.) : 33 Classification code (ADR) : F1

Danger labels (ADR) : 3 - Flammable liquids



Orange plates :

33 1090

Tunnel restriction code : D/E
Limited quantities (ADR) 1L
EAC : •2YE
Excepted quantities (ADR) : E2

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this

section is exceeded.

MFAG-No : 127

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L

CFR 175.75)

Civil Aeronautics Law : Flammable liquids

14.4. Environmental hazards

Other information : No supplementary information available.

14.5. Special precautions for user

14.6. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

1% 1,2-DICHLOROBENZENE IN ACETONE-D6	
SARA Section 311/312 Hazard Classes	Fire hazard
	Immediate (acute) health hazard

Delayed (chronic) health hazard

Delayed (chronic) health hazard

1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-69-1) Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 311/312 Hazard Classes Fire hazard

Immediate (acute) health hazard
Delayed (chronic) health hazard

ACETONE-D6 (D, 99.9%) (666-52-4)

SARA Section 311/312 Hazard Classes Fire hazard
Immediate (acute) health hazard

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15.2. International regulations

CANADA

1% 1,2-DICHLOROBENZENE IN ACETONE-D6

Listed on the Canadian DSL (Domestic Substances List) inventory.

1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-69-1)

Listed on the Canadian DSL (Domestic Substances List) inventory.

15.2.1. National regulations

No additional information available

15.3. US State regulations

1% 1,2-DICHLOROBENZENE IN ACETONE-D6()	
State or local regulations	U.S Massachusetts - Right To Know List U.S Pennsylvania - RTK (Right to Know) List U.S New Jersey - Right to Know Hazardous Substance List This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

1,2-DICHLOROBENZENE-D4 (D, 99%) (2199-69-1)

- U.S. Massachusetts Right To Know List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. New Jersey Right to Know Hazardous Substance List

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

ACETONE-D6 (D, 99.9%) (666-52-4)

- U.S. Massachusetts Right To Know List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. New Jersey Right to Know Hazardous Substance List

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16: Other information

Other information

This product is not radioactive. The data given for this product are those of the corresponding unlabeled compound, unless specifically indicated otherwise. Health and safety data for labeled compounds are generally not available, but are assumed to be similar or identical to the corresponding unlabeled compound.

Full text of R-, H- and EUH-phrases::

Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Eye Irrit. 2	Serious eye damage/eye irritation Category 2
Flam. Liq. 2	Flammable liquids Category 2
Skin Irrit. 2	skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H400	Very toxic to aquatic life
R11	Highly flammable
R22	Harmful if swallowed
R36	Irritating to eyes
R36/37/38	Irritating to eyes, respiratory system and skin
R50	Very toxic to aquatic organisms
R66	Repeated exposure may cause skin dryness or cracking
R67	Vapors may cause drowsiness and dizziness
F	Highly flammable

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N	Dangerous for the environment
Xi	Irritant
Xn	Harmful

NFPA health hazard : 2 - Intense or continued exposure could cause temporary

incapacitation or possible residual injury unless prompt

medical attention is given.

NFPA fire hazard : 3 - Liquids and solids that can be ignited under almost all

ambient conditions.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions,

and are not reactive with water.



HMIS III Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 3 Serious Hazard
Physical : 0 Minimal Hazard

CIL Mixture SDS

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

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